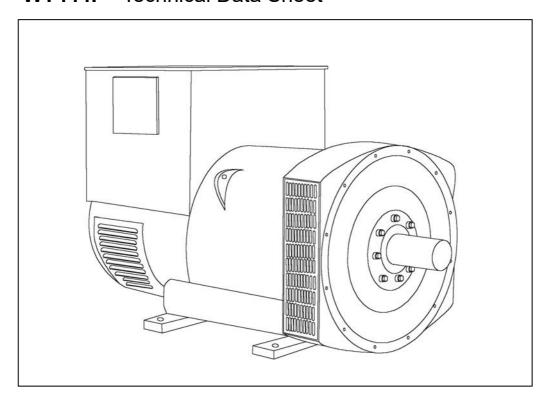


WT444F - Technical Data Sheet





SPECIFICATIONS & OPTIONS

STANDARDS

WINTPOWER industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

AS440 AVR - STANDARD

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling. The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Wintpower Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.



WINDING 311

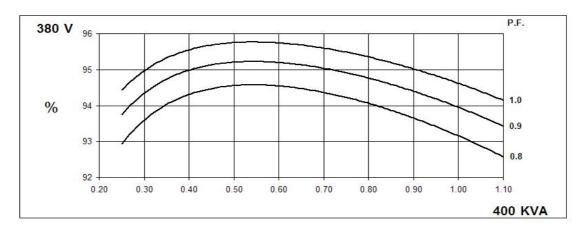
CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.										
A.V.R.	MX321 MX341										
VOLTAGE REGULATION	± 0.5%										
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)										
THE ENTER OFFICE (page 1)											
CONTROL SYSTEM	SELF EXC	TED									
A.V.R.	AS440										
VOLTAGE REGULATION	± 1.0 % With 4% ENGINE GOVERNING										
SUSTAINED SHORT CIRCUIT	WILL NOT SUSTAIN A SHORT CIRCUIT										
NSULATION SYSTEM CLASS H											
PROTECTION	IP23										
RATED POWER FACTOR	0.8										
STATOR WINDING	DOUBLE LAYER LAP										
WINDING PITCH											
	TWO THIRDS										
WINDING LEADS	12										
STATOR WDG. RESISTANCE	0.0073 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED										
ROTOR WDG. RESISTANCE				1.37 Ohm							
EXCITER STATOR RESISTANCE	18 Ohms at 22°C										
EXCITER ROTOR RESISTANCE	0.068 Ohms PER PHASE AT 22°C										
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others										
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%										
MAXIMUM OVERSPEED	2250 Rev/Min										
BEARING DRIVE END	BALL. 6317 (ISO)										
BEARING NON-DRIVE END	BALL. 6317 (ISO)										
	1 BEARING 2 BEARING										
WEIGHT COMP. GENERATOR			0 kg		1160 kg						
WEIGHT WOUND STATOR			5 kg		535 kg						
WEIGHT WOUND ROTOR		463	3 kg		440 kg						
WR² INERTIA		5.429	2 kgm²		5.2304 kgm ²						
SHIPPING WEIGHTS in a crate			0 kg		1230 kg						
PACKING CRATE SIZE			x 107(cm)		155 x 87 x 107(cm)						
			Hz		60 Hz						
TELEPHONE INTERFERENCE			<2%		TIF<50						
COOLING AIR	000/000	0.8 m³/sec		440/054	0.99 m³/sec 2100 cfm						
VOLTAGE BARALLEL STAR	380/220	400/231 200/115	415/240 208/120	440/254 220/127	416/240	440/254 220/127	460/266	480/277			
VOLTAGE PARALLEL STAR VOLTAGE SERIES DELTA	190/110 220/110	230/115	240/120	254/127	208/120 240/120	254/127	230/133 266/133	240/138 277/138			
kVA BASE RATING FOR	400	400	400	400	455	480	500	500			
REACTANCE VALUES											
Xd DIR. AXIS SYNCHRONOUS X'd DIR. AXIS TRANSIENT	2.72	2.45	2.28	2.03	3.28	3.09	2.95	2.71			
X'd DIR. AXIS TRANSIENT X''d DIR. AXIS SUBTRANSIENT	0.18 0.13	0.16 0.12	0.15 0.11	0.13	0.18	0.17 0.12	0.16 0.12	0.15 0.11			
Xq QUAD. AXIS REACTANCE	2.35	2.12	1.97	1.75	2.90	2.73	2.61	2.39			
X"q QUAD. AXIS SUBTRANSIENT	0.31	0.28	0.26	0.23	0.43	0.41	0.39	0.35			
XLLEAKAGE REACTANCE	0.06	0.26	0.20	0.23	0.43	0.41	0.06	0.06			
X2 NEGATIVE SEQUENCE	0.00	0.00	0.00	0.07	0.07	0.07	0.26	0.00			
X ₀ ZERO SEQUENCE	0.08	0.08	0.07	0.06	0.10	0.09	0.09	0.08			
REACTANCES ARE SATURA			UES ARE F								
T'd TRANSIENT TIME CONST.)8s	<u> </u>					
T"d SUB-TRANSTIME CONST.					19s						
T'do O.C. FIELD TIME CONST.					7s						
Ta ARMATURE TIME CONST.					18s						
SHORT CIRCUIT RATIO	1/Xd										

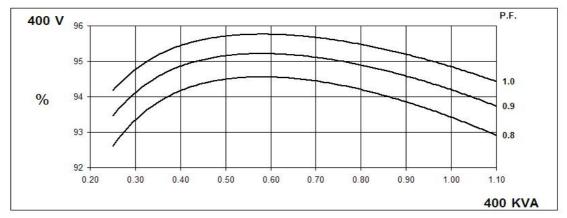
50 Hz

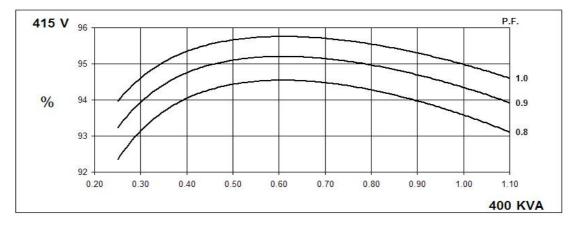
WT444F Winding 311

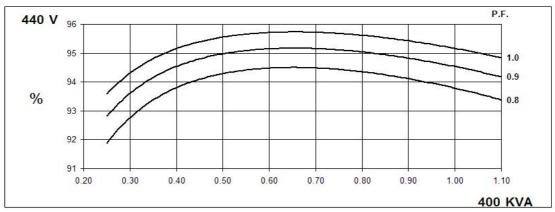
WINTPOWER®

THREE PHASE EFFICIENCY CURVES







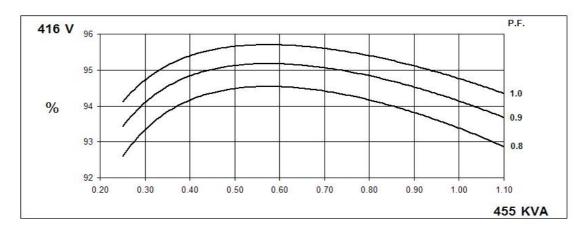


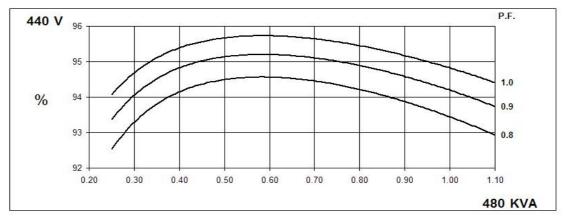
60 Hz

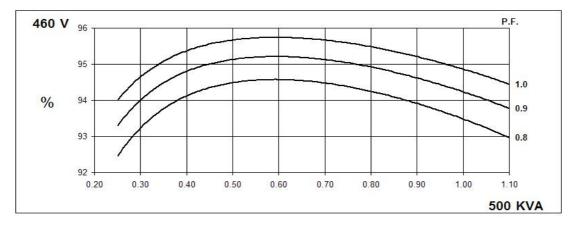
WT444F Winding 311

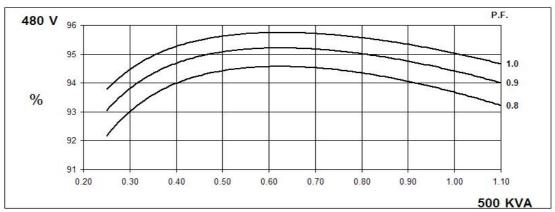
WINTPOWER®

THREE PHASE EFFICIENCY CURVES



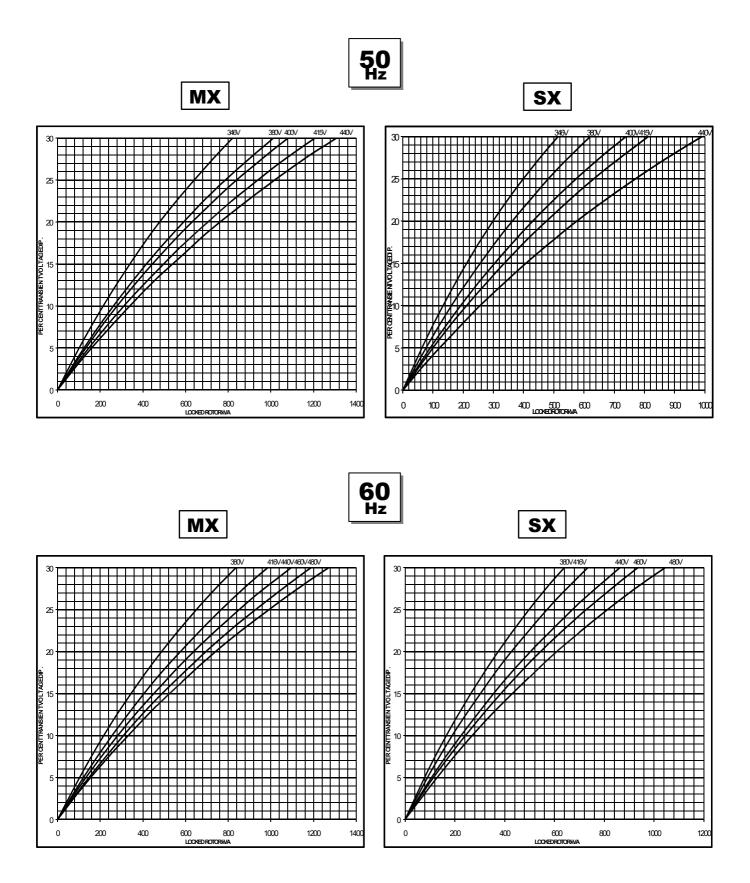






Winding 311

Locked Rotor Motor Starting Curve

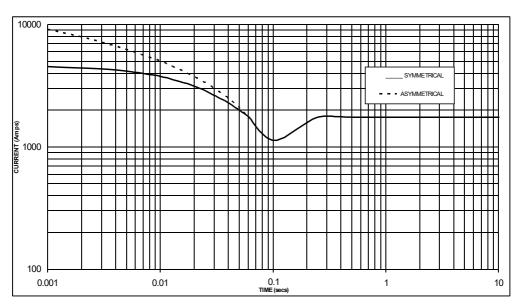




HCI434F

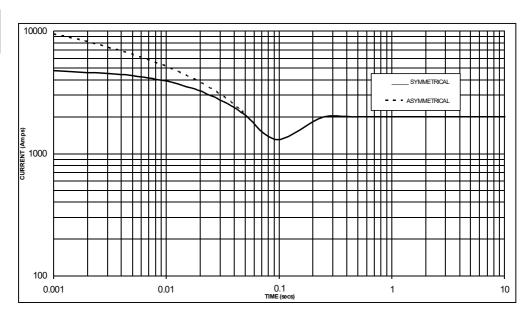
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.

50 Hz



Sustained Short Circuit = 1,750 Amps

60 Hz



Sustained Short Circuit = 2,000 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage:

50	Hz	60Hz					
Voltage	Factor	Voltage	Factor				
380v	X 1.00	416v	X 1.00				
400v	X 1.05	440v	X 1.06				
415v	X 1.09	460v	X 1.10				
440v	X 1.16	480v	X 1.15				

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit:

	3-phase	2-phase L-L	1-phase L-N						
Instantaneous	x 1.00	x 0.87	x 1.30						
Minimum	x 1.00	x 1.80	x 3.20						
Sustained	x 1.00	x 1.50	x 2.50						
Max. sustained duration	10 sec.	5 sec.	2 sec.						
All other times are unchanged									

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown:

Parallel Star = Curve current value X 2



Winding 311 / 0.8 Power Factor

RATINGS

	Class - Temp Rise	Co	ont. F	105/40	°C	С	nt. H	125/40	°C	St	andb y	150/40)°C	St	andb y	163/27	"°C
50	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
Hz	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	370	370	370	370	400	400	400	400	415	430	430	430	425	450	440	440
	kW	296	296	296	296	320	320	320	320	332	344	344	344	340	360	352	352
	Efficiency (%)	93.5	93.8	93.9	94.0	93.2	93.4	93.6	93.8	92.9	93.0	93.2	93.5	92.8	92.8	93.1	93.4
	kW Input	317	316	315	315	343	343	342	341	357	370	369	368	366	388	378	377
60	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
Hz	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
' '-	Series Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	420	445	465	465	455	480	500	500	485	515	535	535	500	530	550	550
	kW	336	356	372	372	364	384	400	400	388	412	428	428	400	424	440	440
	Efficiency (%)	93.7	93.8	93.8	94.0	93.4	93.4	93.5	93.7	93.1	93.1	93.1	93.4	92.9	92.9	93.0	93.2
	kW Input	359	380	397	396	390	411	428	427	417	443	460	458	431	456	473	472

DIMENSIONS

