



WT-SC350 350KVA Technical Data sheet











DIESEL GENERATOR



Gensets model	Prime Power (50hz)	Standby Power (50hz)	Engine Model	Alternator Model
WT-SC350	313KVA/250KW	350KVA/280KW	SC12E460D2	WT444ES

General Features:

 $\Delta SDEC$ diesel engine made by SDEC China, with radiator at ambient temperature 40°C, fans are driven by belt, with safety guard

ΔTimeeps Alternator with single bearing alternator; IP23 Protection, Insulation class H

ΔAir Filter, Oil filter and fuel filter fitted

ΔLube-oil drain valve fitted

ΔElectric Starter Charge motor 24 VD.C

△ Battery Charger

ΔOptional soundproof and weatherproof canopy

Δ3 pole MCCB Delixi breaker/Optional ABB

ΔOperation & Maintenance manual

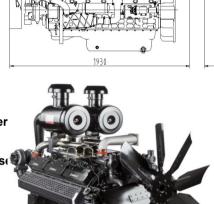
ΔAccessory: A suit of ripple flex exhaust pipe; exhaust siphon, muffler; and a set of spare parts & Tools

 Δ The structure is built-up, the built-in residential muffler makes the noise lower.

ΔExhaust guide plate and air channel for air intake&noisι reduction are mounted within soundproof canopies.

ΔOutside Emergency Stop Button.

 Δ 8 Hours Base Fuel tank is equipped, With lifting ear and forklift slots. Outside fuel inlet/return, outside lub oil and coolant drain.





Voltage Regulation:

Voltage regulation maintanined within ±0.5%

Between 0.8 and 1.0 lagging and unity

From no load to full load

At speed droop variation upto 4.5%

Frequency Adjustable Ratio:

Change load from 0-100%, within 1.0% (electric speed regulator), within 4.5% (mechanical speed regulator)

Frequency Undulation:

load from 0-100%, frequency undulation within 0.25%

No load wire volts max undulation ration\ within 1.8%

Three Phrase balanced load in the order of 5%

Note:

1)The engine performance is as per GB/T2820/Ratings are based on GB/T1147.1.

2)Prime Power (PRP): Prime power is available for continuous 12-hours running, in accordance with GB/T2820, ISO8528; A 10% overload capability is available for a period of 1 hour within a 12-hours period of operation. Standby Power Rating (ESP): The standby power rating is applicable for supplying emergency power. No overload, soundproof gensets only run under rating power.

3)Standby power is available in the event of a utility power outage or under test conditions for up to 200 hours of operation per year. The permissible average power output over 24 hours of operation shall not exceed 80% of the standby power rating.

Sales Promise:

- (1) All the gensets are tested on load before they leave factory, various kinds of functions are tested . and test reports are provided.
- (2) Warranty for all of our gensets and accessories is according to our standard conditions since testing: 24 months or 1500 running hours accumutively, subject to the earlier, kindly refer to our service terms.

Engine Technical Data Sheet

SPECIFICATIONS		© FUEL CONSUMPTION		
o Engine Model	SC12E460D2	o Power	lit/hr	
• Engine Type	In-line,4 strokes, water-cooled 4 valves, Turbo charged Air-to-air intercooled	25%	19.8	
 Combustion type 	Direct injection	50%	36.1	
Cylinder Type	Wet liner	75%	53.4	
Number of cylinders	6	100%	71.6	
o Bore × stroke	128(5.04) × 153(6.03) mm(in.)	110%	80	
 Displacement 	11.8(720) lit.(in3)	© FUEL SYSTEM		
Compression ratio	17:01	o Injection pump	Longkou in-line "P" type	
o Firing order	1-5-3-6-2-4	o Governor	Electric type	
 Injection timing 	8.5°BTDC	Feed pump	Mechanical type	
o Dry weight	Approx.1070 kg (2,359 lb)	Injection nozzle	Multi hole type	
o Dimension	1787×918×1294 mm	Opening pressure	250 kg/cm2 (3556 psi)	
o (L×W×H)	(62.2×30.7×50.8 in.)	Fuel filter	Full flow, cartridge type	
• Rotation	Counter clockwise viewed from Flywheel	• Used fuel	Diesel fuel oil	
o Fly wheel housing	SAE NO.2			
o Fly wheel	SAE NO.11.5			

© MECHANISM

© LUBRICATION SYSTEM

o Type	Over head valve		Lub. Method	Fully forced pressure feed type
Number of valve	Intake 2, exhaust 2 per cylinder		Oil pump	Gear type driven by crankshaft
Valve lashes at cold	Intake 0.30mm (0.0118 in.)		o Oil filter	Full flow, cartridge type
 Valve lashes at cold 	Exhaust 0.55mm (0.0217 in.) © VALVE TIMING		Oil pan capacity	High level 25 liters (6.6 gal.)
			Oil pan capacity	Low level 22 liters (5.8 gal.)
	Opening	Close	Angularity limit	Front down 25 deg.
o Intake valve	29.5 deg. BTDC	42.5 deg. ABDC	Angularity limit	Front up 35 deg.
o Exhaust valve	69.5 deg. BBDC	34.5 deg. ATDC	Angularity limit	Side to side 35 deg.

© COOLING SYSTEM

© ENGINEERING DATA

 Cooling method 	Fresh water forced circulation	Water flow	200 liters/min @1,500 rpm
Water capacity (engine only)	12 liters (3.17 gal.)	 Heat rejection to coolant 	20.35 kcal/sec @1,500 rpm

o Pressure system	Max. 0.5 kg/cm2 (7.11 psi)	o Air flow	18.6 m3/min @1,500 rpm
o Water pump	Centrifugal type driven by belt	o Exhaust gas flow	41 m3/min @1,500 rpm
o Water pump Capacity	200 liters (52.8 gal.)/min	Exhaust gas temp.restrictions	600 °C @1,500 rpm
o Thermostat	Wax-pellet type	o Intake system	3 kPa initial
o Thermostat	Opening temp. 82°C	o Intake system	6 kPa final
o Thermostat	Full open temp. 93°C	o Exhaust system	6 kPa max.
○ Cooling fan	Blower type, plastic 762 mm diameter, 10 blades	 Max.permissible altitude	2,000 m

Cooling air flow

6.97m³/s

© ELECTRICAL SYSTEM

© CONVERSION TABLE

Charging generator	28V×55A	in. = mm × 0.0394	lb/ft = N.m × 0.737
o Voltage regulator	Built-in type IC regulator	PS = kW × 1.3596	U.S. gal = lit. × 0.264
Starting motor	24V×7.5kW	psi = kg/cm2 × 14.2233	kW = 0.2388 kcal/s
o Battery Voltage	24V	in3 = lit. × 61.02	$lb/PS.h = g/kW.h \times 0.00162$
 Battery Capacity 	180 AH	in. = mm × 0.0394	lb/ft = N.m × 0.737
		hp = PS × 0.98635	cfm = m3/min × 35.336
		$lb = kq \times 2.20462$	

Alternator Technical data

WINTPOWER WT444ES

WINTPOWER W1444ES		
△ Bruxhless,self exciting	Exciter	Brushless
Δ class "H" insulation	Cooling Fan	Cast alloy aluminum
△ Standard degree of protection is IP23	Bearing	Single,double shielded
Δ self regulating	Windings	100% copper
Δ With fan cooling	Connection Type	Reconnectable
Δ Resist Humid grease	Insulation Type	Class H
△ AC excitation,roating rectification tube	Pitch	2/3
Δ Stator grease insulation covered	Amortisseur Winding	Full
Δ Rotator and exciation high polymer,Resist the corruption of	Voltage Regulator	AVR SX460
oil and acid	Voltage Regulator NL-FL	±0.5%
Δ Rotator ballance is in accordance with BS5625 standard	Underspeed Protection	Standard
12.5	Overexcitation Protection	IP23
Δ High-quality lubrication sealed long-time bearing	TIF (1960 Weightings)	<50
△ Rotator sillicon steel close tight	Exciation System	SHUNT

Control Panel - Smartgen Synchronizing

The base mounted control panel in a vibration isolated sheet steel enclosure. The control panel is equipped as a)Instruments: Analogue Volmeter, Hours Run Meter. Water pressure Meter.

- b) Controls:Emergency Stop Pushbutton, Volmeter Phase Selector Switch.
- c) Control module:Standard collocation is Smartgen Synchronizing

Main Features:

- Δ Automatic or manual start/stop of the genset
- Δ 3 phase AMF function
- Δ configuration analog inputs
- Δ Configurable programmable binary inputs and outputs



Smartgen Synchronizing CONTROLLER

- Δ Warm-up and cooling functions
- Δ Battery voltage, engine speed measurement
- **△ Modem communication support(IL-AMF25 only)**
- Δ RS232 interface
- Δ Support of engines equipped with Electronic Control Unit (J1939 interface)
- Δ Graphic back-lit LCD display
- Δ Comprehensive diagnostic messages; SPN/FMI codes:KWP2000 Support
- Δ 6 LED indicators
- Δ Sealed to IP65
- Δ Generator C.B and Mains C.B control with feedback and return timer

Optional SYK1 (SuYang) Automatic Transfer Switch Without/With Cabinet

The Automatic Transfer Switch Without/With Cabinet Main Function as follows:

ATS can automatically transfer load between the main power and the emergency power(generationg set) without operator. When the main power fails or voltage drops below 80% of normal voltage, the ATS will start emergency generating set after a preset time 0-10 seconds (adjustable), and transfer the load to emergency power (generating set). Contrarily, when the main power revovers normal, the ATS will transfer the load from the emergency power (generating set) to the main power, and then stop the emergency power (generating set.)

Optional 1-ATS without Cabinet (Can be installed on the control panel Directly)

Δ Small Size/Operator conveniently
Δ ATS 63A-1100A with Economical Cost

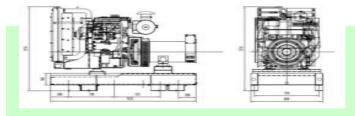
Optional 2-ATS With Cabinet

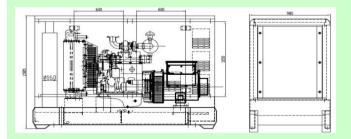
ΔMains on lamp
ΔMains on load lamp
ΔGensets on lamp
ΔGensets on load lamp
ΔMode Transfer Switchr
ΔEmergency Stop
ΔATS 63A-3200A





Sound Attenuated Enclosure/Option





Robust Corrosion Resustant Construction

Δ Black finish stainless stell lock and hinges Δbody made from steelcomponents treated with polyester powder coating

Excellent Access for Maintenance

Δtwo large doors on each side

∆radiator fill access plate

 $\Delta lube\ oil\ and\ cooling\ water\ drains\ pipes\ to\ exterior\ of\ the\ enclosure$

Security and Safety

Δcontrol panel viewing window in a lockable access door

Δemergency stop push buttom (red)mounted on enclosure interior

Δcooling fan and battery charging alternator fully guarded

Δexhaust silencing system totally enclosed for operator safely

Dimensions and \	Weights-Ope	n Type		
Length (L)	Width (W)	Height (H)	Dry	Wet
mm	mm	mm	kg	kg
2700	1038	1680	2660	2710
Dimensions and 	Weights-Can	ору Туре		
Length (L)	Width (W)	Height (H)	Dry	Wet
mm	mm	mm	kg	kg
3600	1400	1900	2760	2810
Sound Attenuated ((SA) Sound Pr	essure Levels	s (dBA)	
7m (23	ft)	1m (3ft)	
75%	100%	75%	100%	
Load	Load	Load	Load	
76.9	77.8	77.9	79.7	



General Information

Wiring Diagram And Testing

A full set of operation and maintenance manuals and circuit wiring diagrams.

Ambient temperature: -25℃ to 45℃.The coolant heater is needed when the temperature is below 5℃

Humidity: Less than 80%.

Inspection items

Protection devices working test

Starting ability in normal temperature

50% rated power load moment capability

Voltage deviation and speed variation: 0%, 25%, 50%,

The customer could also choose the color which the manufacturer offers

Offer a range of optional features to tailor our generator sets to meet your power needs.

Options

50°C High Temperature ● Permanent Magnet Gen ● Auto Control Panel ● Daily Fuel Tank Radiator -erator (PMG) ● Auto Transfer Switch(ATS) ● Base Fuel Tank

Water Separator ● Anti Condensation Heater ● Trailer Type

Water Jacket Heater ● Drop CT(For Paralleling) ● Manual Paralleling System ● Automatic Input System For

Oil Heater • Auto Paralleling System Fuel

Oil Discharging Pump ● Electronic Indicator for● Maintenance Tools Fuel Level ● Accesory Bag