

Technical Data

2500 Series

2506C-E15TAG3

2506C-E15TAG4

Diesel Engine - ElectropaK

Basic technical data

Number of cylinders 6
 Cylinder arrangement..... Vertical, In-line
 Cycle 4 stroke
 Induction system turbocharged, air to air charge cooling
 Combustion system..... direct injection
 Compression ratio 16:1
 Bore..... 137 mm
 Stroke..... 171 mm
 Cubic capacity..... 15,2 litres
 Direction of rotation anti-clockwise viewed on flywheel
 Firing order (cylinder 1 furthest from flywheel) 1, 5, 3, 6, 2, 4

Total weight of ElectropaK

-dry (engine only) 1633 kg
 -wet..... 1714 kg

Overall dimensions

-height 1718 mm
 -length 2657 mm
 -width 1120 mm

Moments of inertia (mk²)

Engine 2.3291 kgm²
 Flywheel 1.96355 kgm²

Performance

Note: All data based on operation to ISO 3046/1, BS5514 and DIN 6271 standard reference conditions.

Cyclic irregularity

Engine / Flywheel maximum..... 1:60

Ratings

Steady state stability at constant speed ± 0,25 %
 Electrical ratings are based on average alternator efficiency and are for guidance only (0.8 power factor being used)

Operating point

Engine speed 1800 rev/min
 Cooling water maximum exit temperature < 107 °C

Fuel data

To conform to BS2869 class A2 or BS EN590

Test conditions

-air temperature 25 °C
 -barometric pressure 100 kPa
 -relative humidity 30%
 -air inlet restriction at maximum power (nominal)..... 2,5 kPa
 -exhaust back pressure at maximum power (nominal)..... 6,0 kPa
 -maximum fuel temperature (inlet pump)..... 40 °C

Note: If the engine is to operate in ambient conditions other than those of the test conditions, suitable adjustments must be made for these changes. For full details, contact Perkins Technical Service Department. For test conditions relevant to data on load acceptance, refer to the bottom of page 14.

Sound level

Estimated sound pressure level at 1 metre 105,2 dB(A)

General installation

2506C-E15TAG3

Designation	Units	Type of operation and application	
		Prime	Standby
		60 Hz @ 1800 rev/min	
Gross engine power	kWb	519	568
Fan power	kWm	15,5	
Restriction losses	kWm	8,9	9,5
ElectropaK nett engine power	kWm	495	543
Gross brake mean effective pressure	kPa	2307	2524
Combustion air flow	m³/min	39	42
Exhaust gas temperature (max)	°C	N/A	550
Exhaust gas flow	m³/min	102	112
Boost pressure ratio	-	3,3	3,5
Overall thermal efficiency (nett)	%	41,0	41,2
Friction and pumping power losses	kWm	57	
Mean piston speed	m/s	10	
Engine coolant flow	l/min	7,2	
Cooling fan air flow (zero duct allowance)	m³/min	866	
Typical Gen Set electrical output (0.8 pf)	kWe	455	500
	kVA	569	625
Assumed alternator efficiency	%	92	

2506C-E15TAG4

Designation	Units	Type of operation and application
		Emergency Standby Power only
		60 Hz @ 1800 rev/min
Gross engine power	kWb	623
Fan power	kWm	15,5
Restriction losses	kWm	10,5
ElectropaK nett engine power	kWm	597
Gross brake mean effective pressure	kPa	2769
Combustion air flow	m³/min	42
Exhaust gas temperature (max)	°C	550
Exhaust gas flow	m³/min	120
Boost pressure ratio	-	3,5
Overall thermal efficiency (nett)	%	40
Friction and pumping power losses	kWm	62
Mean piston speed	m/s	10
Engine coolant flow	l/min	7,2
Cooling fan air flow (zero duct allowance)	m³/min	866
Typical Gen Set electrical output (0.8 pf)	kWe	550
	kVA	687
Assumed alternator efficiency	%	92

Note:

- Emergency Standby Power only - power available in the event of a main power network failure, up to a maximum of 200 hours per year which may be run continuously. Load factor may be up to 100% of the Emergency Standby Power rating. No overload is permitted.

Rating definitions

Prime power

Variable load. Unlimited hours usage with an average load factor of 80% of the published Prime Power rating over each 24 hour period. A 10% overload is available for 1 hour in every 12 hours operation.

Standby power

Variable load. Limited to 500 hours annual usage up to 300 hours of which may be continuous running. No overload is permitted.

Emissions capability

Certified against the requirements of Tier 2 legislation for non-road mobile machinery, powered by constant speed engines (EPA 40 CFR Part 89 Tier 2). These engines also comply with the 1/2 TA Luft (1986) NOx limits of 2000 mg/nm³

Energy balance

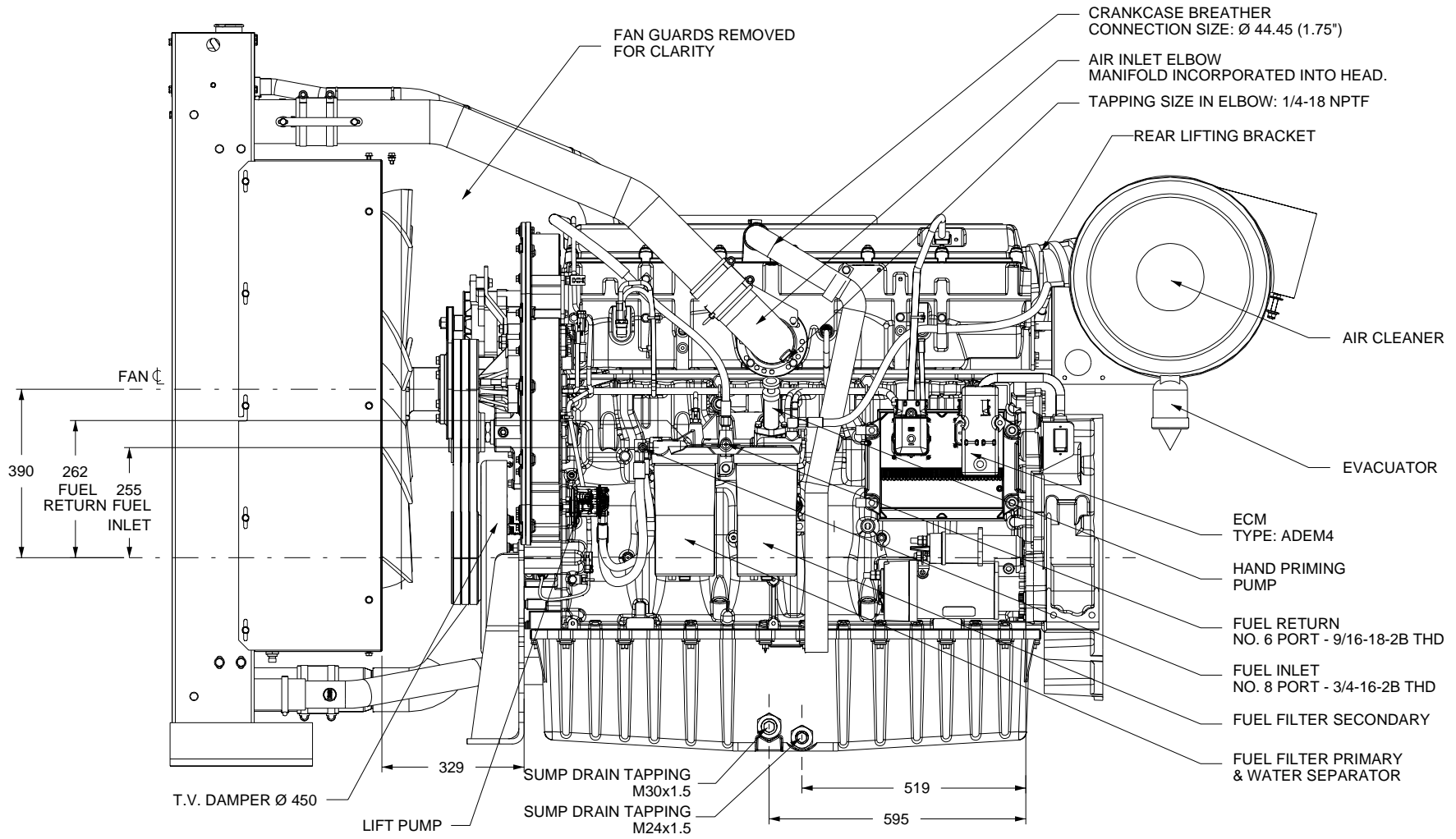
2506C-E15TAG3

Designation	Units	Type of operation and application	
		Prime	Standby
		60 Hz @ 1800 rev/min	
Energy in fuel	kWt	1260	1380
Energy in power output (gross)	kWb	519	568
Energy to cooling fan and restrictions	kWm	24.4	25
Energy in power output (nett)	kWm	495	543
Energy to exhaust	kWt	395	450
Energy to coolant and oil	kWt	186	190
Energy to radiation	kWt	38,5	32,5
Energy to charge cooler	kWt	106	124

2506C-E15TAG4

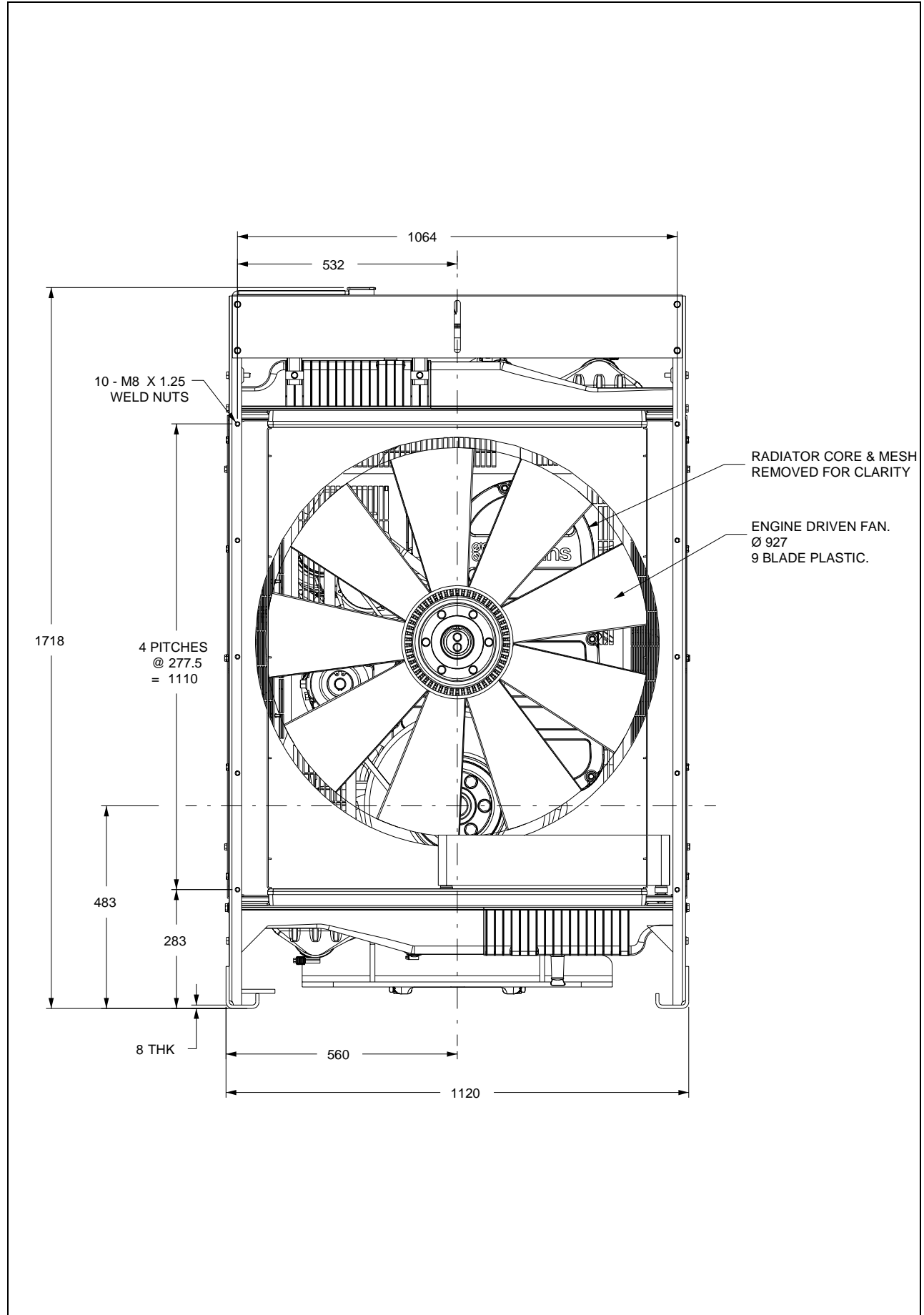
Designation	Units	Type of operation and application	
		Emergency Standby Power only	
		60 Hz @ 1800 rev/min	
Energy in fuel	kWt	1540	
Energy in power output (gross)	kWb	623	
Energy to cooling fan and restrictions	kWm	26	
Energy in power output (nett)	kWm	597	
Energy to exhaust	kWt	540	
Energy to coolant and oil	kWt	195	
Energy to radiation	kWt	26,5	
Energy to charge cooler	kWt	140	

2506C-E15TAG3 and 2506C-E15TAG4 - left side view



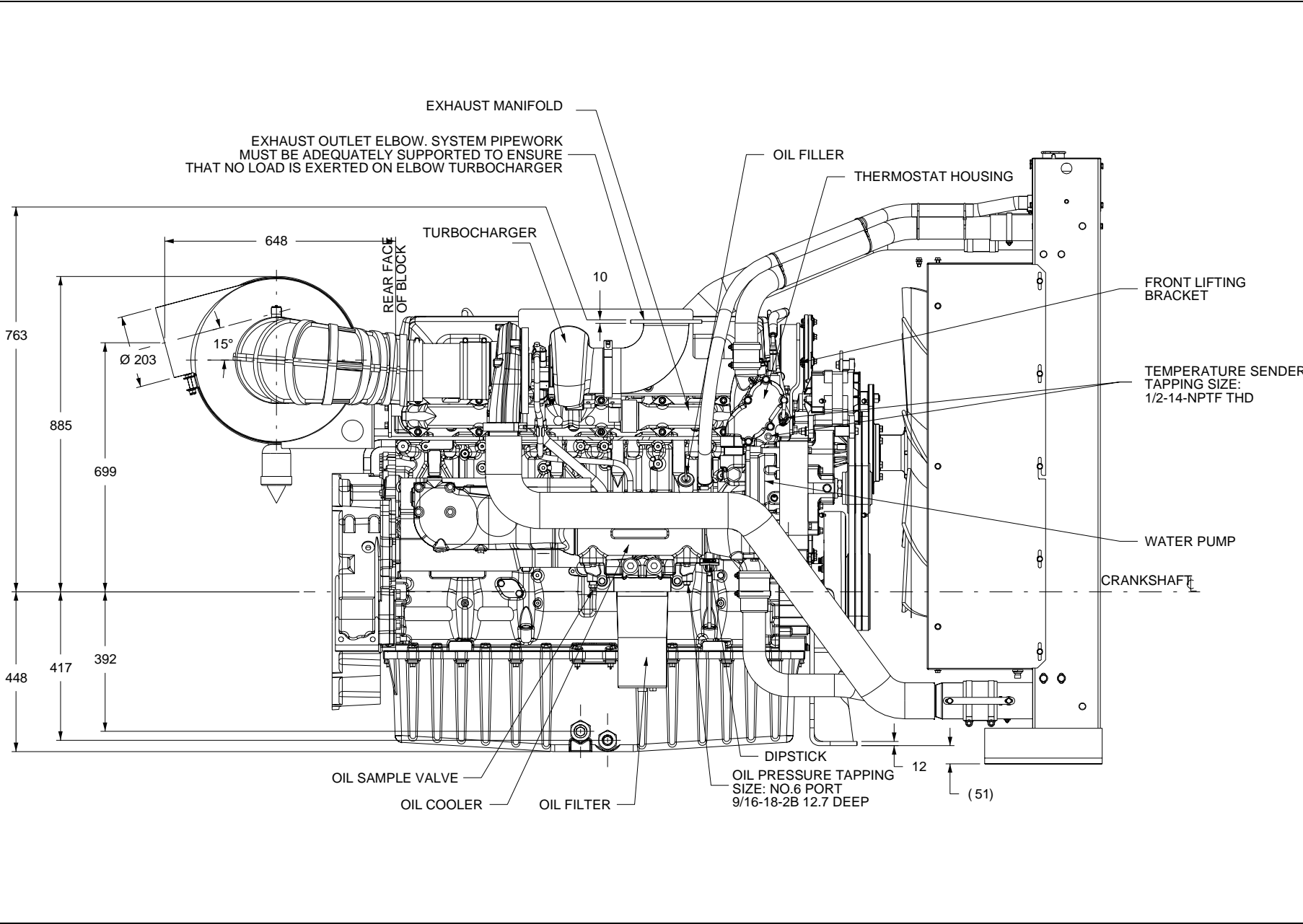
Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

2506C-E15TAG3 and 2506C-E15TAG4 - front view



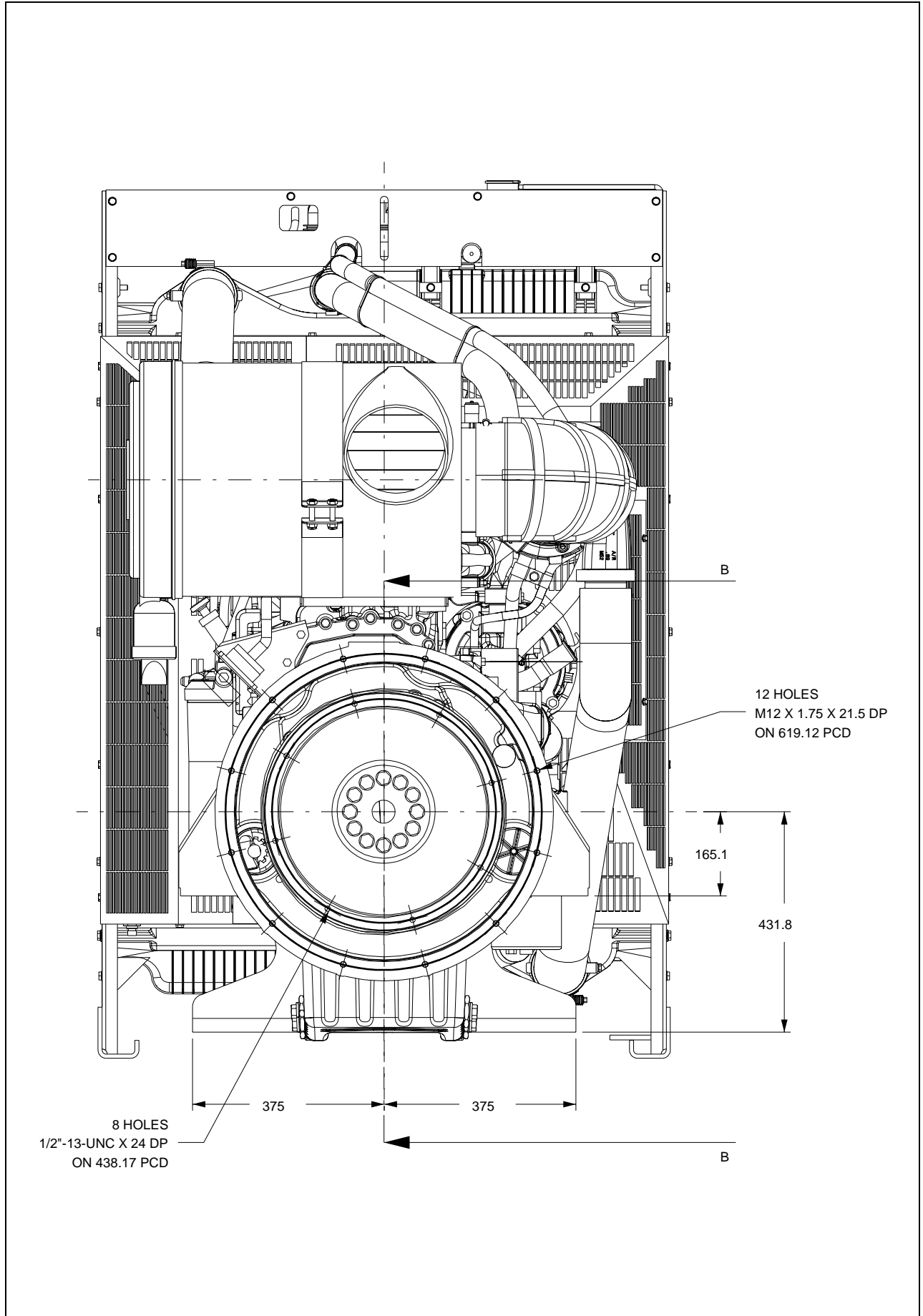
Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

2506C-E15TAG3 and 2506C-E15TAG4 - right side view



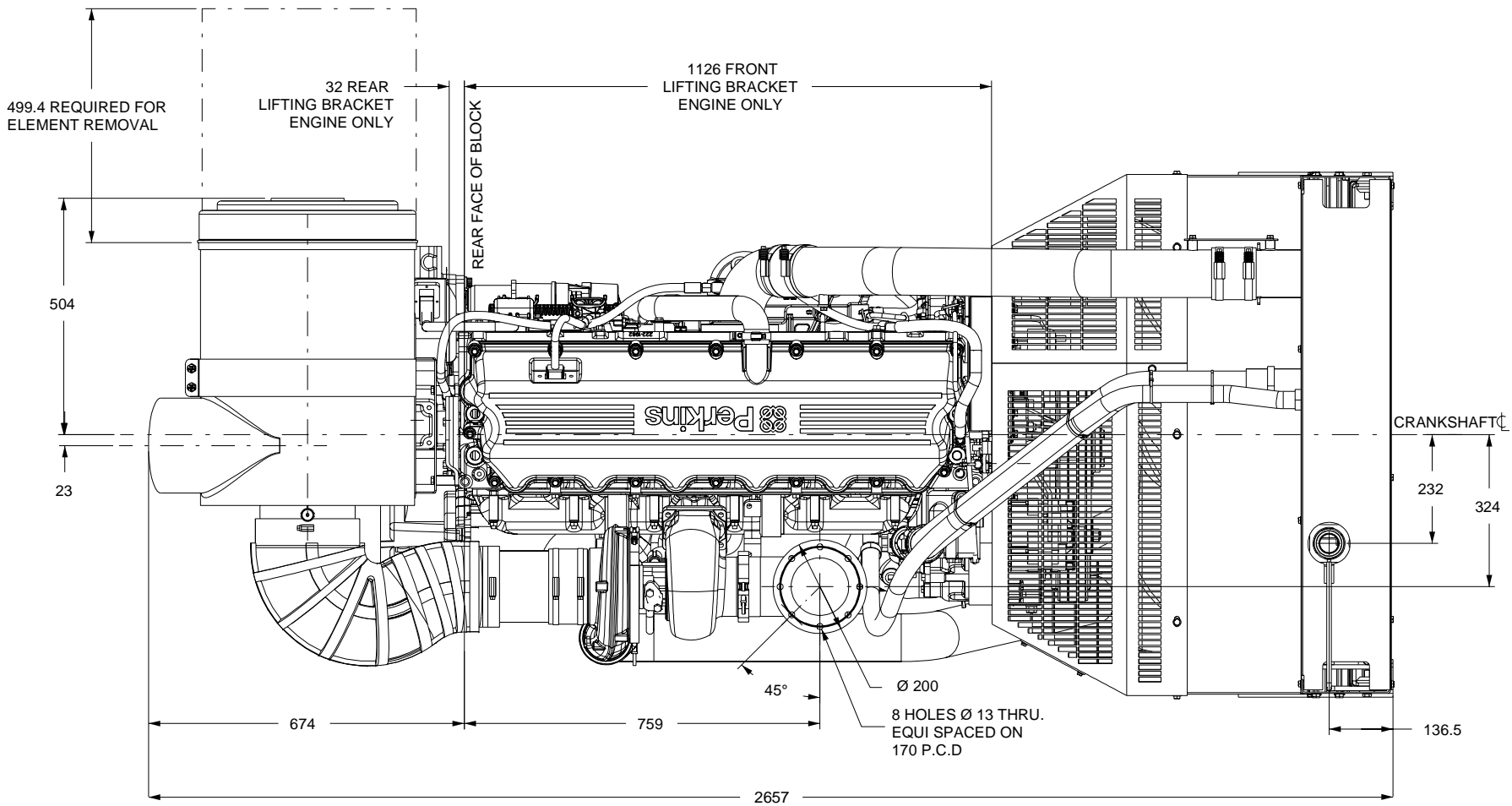
Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

2506C-E15TAG3 and 2506C-E15TAG4 - rear view



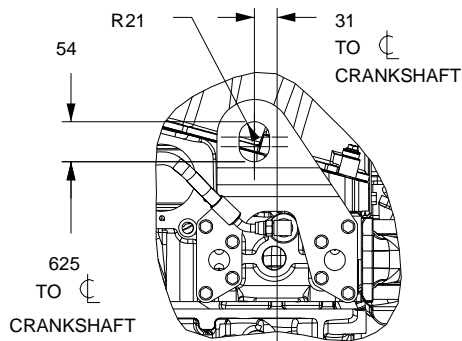
Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

2506C-E15TAG3 and 2506C-E15TAG4 - plan view

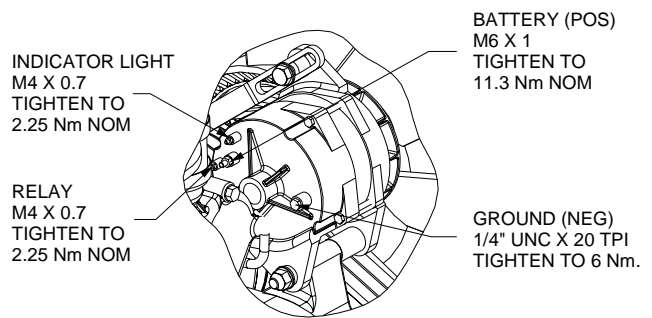


Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

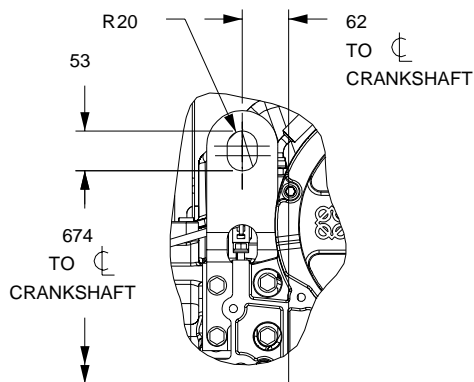
2506C-E15TAG3 and 2506C-E15TAG4 - miscellaneous views



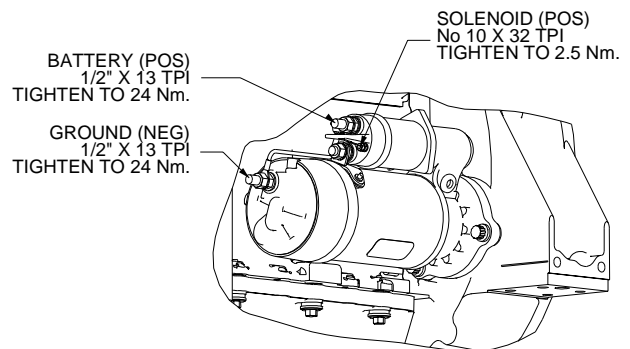
**SCRAP VIEW SHOWING
DETAILS OF REAR LIFTING
EYE**



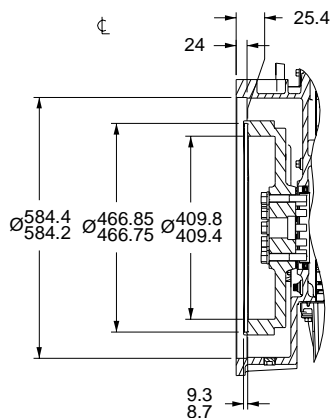
**SCRAP VIEW SHOWING ALTERNATOR CONNECTIONS.
FAN GUARDS & THERMOSTAT REMOVED FOR CLARITY.
SCALE 1:3**



**SCRAP VIEW SHOWING
DETAILS OF FRONT LIFTING
EYE**



**SCRAP VIEW SHOWING
STARTER MOTOR CONNECTIONS
SCALE 1:3**



**SECTION B-B
DETAILS OF SAE 1 / 2 FLYWHEEL HOUSING
AND SAE J620 SIZE 14 FLYWHEEL**

Note: This drawing is for reference only. For installation purposes, please refer to the relevant General Installation drawing (Z13579).

Cooling system

Recommended coolant:

50% inhibited ethylene glycol or 50% inhibited propylene glycol and 50% clean fresh water. Where there is no likelihood of ambient temperatures below 10 °C, clean 'soft' water may be used, treated with 1% by volume of Perkins inhibitor in the cooling system. The inhibitor is available from all Perkins Distributors.

Total system coolant capacity ... 58,0 litres

Maximum pressure:

-in crankcase water jacket ... 276 kPa

Maximum top tank temperature ... 107 °C

Maximum static pressure on pump ... 170 kPa

Maximum permissible restriction:

-to coolant pump flow ... 30 kPa

Temperature rise across engine with inhibited coolant:

-standby power ... 10 °C

-prime power ... 9 °C

Thermostat operation range ... 88 to 98 °C

Radiator

-face area ... 1.238 m²

-weight (dry) ... 132 kg

-rows and materials ... 2 rows, Aluminium

-matrix density and material ... 12 fins per inch, Aluminium

-width of matrix ... 1048 mm

-height of matrix ... 1100 mm

-pressure cap setting (minimum) ... 69 kPa

Charge cooler with integral radiator

-face area ... 1.006 m²

-number of rows and material ... 1 row, Aluminium

-matrix density and material ... 12,5 fins per inch, Aluminium

-width of matrix ... 915 mm

-height of matrix ... 1100 mm

Coolant pump

Speed ... 1946 rev/min

Method of drive ... gear

Fan

-diameter ... 927 mm

-drive ratio ... 0.92:1

-number of blades ... 9

-material ... B3WG6 or PA6GF30 Nylon 6 glass filled 30%

-type ... ACS 367500

Cooling clearance

Ambient cooling clearance (standby power) based on air temperature at fan of 6 °C above the ambient

2506C-E15TAG3 maximum additional restriction (duct allowance) to cooling airflow and resultant minimum airflow			
Duct allowance with inhibited coolant at 50 °C			
Description	rev/min	Units	Standby
Duct allowance	1800	kPa	0.125
Minimum airflow	1800	m ³ /min	822
Duct allowance with 50% glycol at 43 °C			
Duct allowance	1800	kPa	0.200
Minimum airflow	1800	m ³ /min	792

2506C-E15TAG4 maximum additional restriction (duct allowance) to cooling airflow and resultant minimum airflow			
Duct allowance with inhibited coolant at 50 °C			
Description	rev/min	Units	Standby
Duct allowance	1800	kPa	0.125
Minimum airflow	1800	m ³ /min	822
Duct allowance with 50% glycol at 43 °C			
Duct allowance	1800	kPa	0.200
Minimum airflow	1800	m ³ /min	792

Electrical system

Type ... 12V negative earth

Alternator

-type ... 22SI

-voltage ... 24 volts

-output ... 70 amps

Starter

-type ... 42MT

-motor voltage ... 24 volts

-motor power ... 7,5 kW

Number of teeth

-on the flywheel ... 113

-on starter pinion ... 11

Minimum cranking speed ... 100 rev/min

Pull-in current of starter motor solenoid

@ -25 °C max ⁽¹⁾ ... 57 amps

Hold-in current of starter motor solenoid

@ -25 °C max ⁽¹⁾ ... 16 amps

1. All leads to rated at 10 amps minimum

Cold start recommendations

Temperature Range	
5 to -10 °C (41 to 14 °F)	Oil 15W40
	Starter 42MT
	Battery 2x 12V 128 Ah
	Max breakaway current 1250 amps
	Cranking current 676 amps
	Aids None
	Minimum mean cranking speed 120 rev/min

Temperature Range	
-11 to -25 °C (12.2 to -13 °F)	Oil 0W40
	Starter 42MT
	Battery 2x 12V 128 Ah
	Max breakaway current 1250 amps
	Cranking current 880 amps
	Aids block heater 1.5 kW
	Minimum mean cranking speed 120 rev/min

- Battery capacity is defined by the 20 hour rate
- The oil specification should be for the minimum ambient temperature as the oil will not be warmed by the immersion heater
- Breakaway current is dependent on battery capacity available. Cables should be capable of handling the transient current which may be up to double the steady cranking current.

Exhaust system

Maximum back pressure 6,8 kPa
 Exhaust outlet size (internal) 150 mm

Recommended exhaust pipe diameter

length	mm
up to 10m	150
10m to 20m	150
20m to 30m	200

Fuel system

Type of injection MEUI
 Injector type..... MEUI
 Injector pressure 200 MPa

Fuel lift pump

type gear driven
 Delivery flow 457 litres/hr
 Pressure 550 kPa
 Maximum suction head at pump inlet 3 m
 Maximum static pressure head 4 m
 Fuel inlet temperature to be less than 55 °C
 Governor type electronic
 Governing to ISO 8528-5 class G3 steady state

Fuel filtration level

-primary 10 µm
 -secondary 2 µm

Fuel consumption

2506C-E15TAG3

Designation	Fuel consumption calculated on nett rated powers	
	g/kWh	litres/hr
Standby	210,0	132,0
Prime + 10%	210,0	132,0
Prime	211,0	121,0
At 75% of Prime	223,0	96,0
At 50% of Prime	268,5	77,0

2506C-E15TAG4

Designation	Fuel consumption calculated on nett rated powers	
	g/kWh	litres/hr
Standby	211	146

Induction system

Maximum air intake restriction

-clean filter 3,7 kPa
 -dirty filter 6,2 kPa
 -air filter type paper element 457 mm diameter

Lubrication system

The recommended SAE viscosity is a multigrade oil (15W40) which adequately meets the specifications of API C14

Total system capacity ... 60,0 litres
Maximum sump capacity ... 53,0 litres
Minimum sump capacity ... 45,0 litres

Lubricating oil pressure

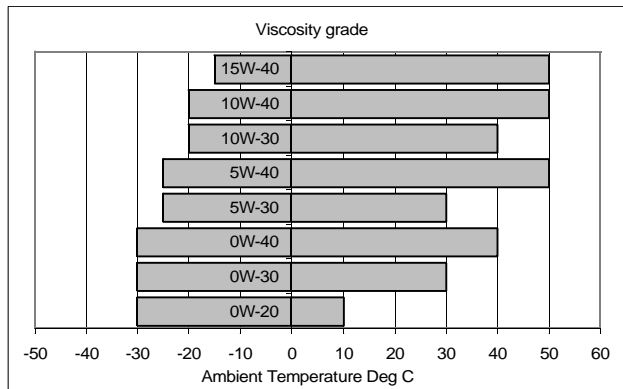
-at rated speed... 420 kPa
Nominal (minimum) ... 200 kPa
Oil relief valve opens:
-with pressure difference of ... 255 +/- 20 kPa
Oil filter screen spacing... 30 µm
Sump drain plug tapping size. ... M24
Oil pump speed and drive method. ... 1,16 x engine speed, gear
Oil flow at full load rated speed... 3,4 litres/sec
Oil consumption at full load rated speed ... 0,1%
Oil temperature (in rail)
-maximum continuous operation ... 114 °C

Normal operating angles

-front and rear ... 7°
-side tilt... 7°

Recommended SAE viscosity

A single or multigrade oil must be used which conforms API C14 or ACEA E5. miscellaneous views



Mountings

Maximum static bending moment at rear face of block ... 1356 Nm

Centre of gravity (bare dry engine)

-forward of rear face of cylinder block ... 570 mm
-above crankshaft centre line. ... 240 mm

Engine management system

Full electronic engine management system controlling:

- speed governing
- air / fuel ratio
- start / stop sequence
- engine protection and diagnostics

Typical load acceptance

2506C-E15TAG3

Engine speed	Initial Load Acceptance When engine reaches rated speed (15 seconds maximum after engine starts to crank)				2nd Load Application Immediately after engine has recovered to rated speed (5 seconds after initial load application)			
	Prime Power %	Load kWm (kWe) Nett	Transient Frequency Deviation %	Frequency recovery time seconds	Prime Power %	Load kWm (kWe) Nett	Transient Frequency Deviation %	Frequency recovery time seconds
1800 rev/min	60	273	≤ 10	5	55	250	≤ 10	5

2506C-E15TAG4

Engine speed	Initial Load Acceptance When engine reaches rated speed (15 seconds maximum after engine starts to crank)				2nd Load Application Immediately after engine has recovered to rated speed (5 seconds after initial load application)			
	Prime Power %	Load kWm (kWe) Nett	Transient Frequency Deviation %	Frequency recovery time seconds	Prime Power %	Load kWm (kWe) Nett	Transient Frequency Deviation %	Frequency recovery time seconds
1800 rev/min	55	275	≤ 10	5	50	250	≤ 10	5

The above figures were obtained under test conditions as follows:

Engine block temperature 45 °C
 Ambient temperature 15 °C
 Governing mode Isochronous
 Alternator inertia 8 kgm²
 Under frequency roll off (UFRO) point set to 1 Hz below rated frequency
 UFRO rate set to 2 % voltage / 1% frequency
 LAM on / off off

All tests were conducted using an engine installed and serviced to Perkins Engines Company Limited recommendations.

The applied load is a percentage of generator electrical output, using alternator efficiencies as published in the general installation section of this Technical Data Sheet.

The information given on this Technical Data Sheet is for standard ratings only. For ratings other than those shown, please contact Perkins Engines Company Limited, Stafford.

The information given in this document is for guidance only.

Notes



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