

Engine				
Туре		BF6M1013EC	BF6M1013EC	
Speed	[min ⁻¹]	1500	1500	
Net frequency	[Hz]	50	50	
Power standard		LTP	LTP	
Power level		G1	G2	
Exhaust emission standard		COM II	Fuel optimized	
General				
Aspiration		Turbo, CAC	Turbo, CAC	
No of cylinders		6	6	
Configuration		in-line	in-line	
Injection system		single injection pumps		
Displacement	[1]	7.15	7.15	
Bore	[mm]	108	108	
Stroke	[mm]	130	130	
Compression ratio	r	19	19	
Mean effective pressure	[bar]	17.1	19.6	
Piston speed	[m/s]	6.5	6.5	
Rotation (looking at flywheel)	[11,0]	CCW	CCW	
No of teeth on flywheel ring gear		129	129	
Governor performance		120	120	
Speed droop (static) mech. gov.	[%]	4 - 5	4 - 5	
Speed droop (static) electr. gov.(EMR/DDE)	[%]	0 - 3	0 - 3	
Governing standards	[/0]	0 0	0 0	
to ISO 8528 Parts 1 and 5		G2	G2	
Moment of inertia		02	02	
Engine without flywheel	[kg m²]	0.23	0.23	
Flywheel (standard genset spec.)	[kg m ²]	2.6	2.6	
Max. step load acceptance, 1st step	[%]	_	2.0	
Sound power at full load,incl. cooling system ⁵	[70] [dB(A)]	108.8	110.6	
Sound press.(1m average,full load), incl.cool.syst.	[dB(A)] [dB(A)]	94.8	96.7	
Weight	[UD(A)]	94.0	90.7	
•	[ka]	708	708	
Engine dry, w/o cooling system	[kg]	708	708	
Engine with cooling system	[kg]	770	770	
Lubrication system		TD0400 /	0.000/0	
Oil specification		TR0199-99-3002/6		
Oil consumption (as % of fuel consumption)		0.3	0.3	
Oil capacity (sump)	[1]	20	20	
Min. oil pressure (warning)	[bar]	2.7	2.7	
Min. oil pressure (shut down)	[bar]	2	2	
Max. permissible oil temperature(oil pan)	[°C]	130	130	
Output	FL 3 4 /2	450	475	
Gross output(LTP or StandBy Power) ¹	[kW]	153	175	
Fan reduction	[kW]	7.2	7.2	
Net flywheel	[kW]	145.8	167.8	
Electrical output ²	[kVA]	165	200	
Gross output(PRP or Prime Power) ^{1a}	[kW]	146	160	
Gross output(Continous Power)) ^{1b}	[kW]	139	150	



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Fuel System			
Fuel consumption			
25% load ³	[l/h]	10.0	10.9
50% load ³	[l/h]	18.3	19.9
75% load ³	[l/h]	26.9	29.5
100% load ³	[l/h]	35.9	39.2
25% load	[g/kWh]	234	230
50% load	[g/kWh]	213	211
75% load	[g/kWh]	209	209
100% load	[g/kWh]	209	208
Max. suction head of fuel feed pump	[m]	-	-
Cooling System			
General engine cooling data			
Max.perm.coolant outlet temperature	[°C]	105	105
Max. perm. flow resistance (cool. syst. and piping)	[bar]	0.25	0.25
Max.temperature of coolant (warning)	[°C]	108	108
Max. temperature of coolant (shutdown)	[°C]	110	110
Temperature at which thermostat starts to open	[°C]	83	83
Temperature at which thermostat is fully open	[°C]	98	98
Delivery of coolant pump	[m³/h]	10.2	10.2
Min. pressure before coolant pump	[bar]	0.3	0.3
Temperature at CAC outlet at standard conditions	[°C]	40	40
DEUTZ Cooling System			
Coolant capacity (engine)	[1]	9.8	9.8
Coolant capacity (incl. cooling unit)	[1]	23.1	23.1
Air to boil (max. permissible cool. air temp. at fan)	[°C]	55	55
Fan power consumption ⁴	[kW]	7.2	7.2
Cooling air flow	[m ³ /h]	10800	10800
Air pressure loss, external	[mbar]	1.5	1.5
Heat Balance			
Heat dissipation (engine radiator) ⁶	[kW]	68.4	78.3
Heat dissipation (CAC)	[kW]	24.0	28.8
Heat dissipation (convection)	[kW]	15.5	17.7
Inlet / Exhaust Data			
Max. intake depression (Switch setting)	[mbar]	25	25
Combustion air volume	[m ³ /h]	639.3	682
Max. exhaust back pressure	[mbar]	30	30
Max. exhaust gas temperature	[°C]	535	560
Exhaust gas flow (at above temp)	[m ³ /h]	1799	1905
Exhaust flange / pipe diameter	[mm]	_	_
V III			



Engine Datasheet BF6M1013EC 1500-min⁻¹

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Electrical System			
Voltage	[V]	24	24
Starter	[kW]	6	6
Alternator output	[A]	35	35
Batteries(minimum capacity, cold start limit -5°C)	[Ah]	2*100	2*100

Powers (kW) in accordance with DIN ISO 14396.

1 Limited time power 100%, which is capable for up to 500 h/year of which maximum of 300 h/year is continuous running, not exceedable,

but required power for governing purpose only has to be considered. Necessary supply of engine power usually 10% for governing purpose only.

1a Prime power 100% , average power output ≤ 80%, no time limitation, plus 5% additional power for governing purpose only.

1b Continuous power 100% , no time limitation, plus 10% power for governing purpose only.

2 Ratings in accordance with ISO 8525 LTP. Alternator efficiency please see datasheet. 1500 min-1 = kVA, 1800 min-1 = kWe

3 At calorific value 42700 kJ/kg + 5 %, density 0.835 kg/dm3, temperature 280 K.

4 Technical data and max. permissible torque for fan drive see data sheet.

5 Sound power values measured in accordance with ISO 6798.

6 The heat quantities are valid for the dimensioning of the cooling system.

They are given for the engine with the highest fuel consumption.

For further application guidance see DEUTZ Installation Manual.

All data are provided for informational purposes only and are subject to amendment.